

## SPECIFICATION

### Isomalt

| Parameters       | Specification                                                         |
|------------------|-----------------------------------------------------------------------|
| Appearance       | White crystalline solid                                               |
| Molecular Weight | 344.31 g/mol                                                          |
| Boiling Point    | 190 °C                                                                |
| Melting Point    | 145 °C                                                                |
| Flash Point      | 230 °C                                                                |
| Purity           | 98–99%                                                                |
| Refractive Index | 1.520                                                                 |
| Solubility       | Soluble in water; slightly soluble in ethanol                         |
| Uses             | Sugar substitute; confectionery, baked goods, and sugar-free products |

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