

SPECIFICATION

Hardener

Parameters	Specification
Appearance	White to off-white crystalline solid
Molecular Weight	184.25 g/mol
Boiling Point	359.0 °C
Melting Point	69.0 °C
Flash Point	165.0 °C
Purity	98–99%
Refractive Index	1.62
Solubility	Slightly soluble in water; soluble in organic solvents (e.g., ethanol, acetone, benzene)
Uses	Epoxy resin curing agent

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