

## Material Safety Data Sheet (MSDS)

### Ethyl Heptoate

Revision Date: 31-October-2025

Version: 1.0

### Section 1: Product Identification

- **Product Name:** Ethyl Heptoate
- **Chemical Formula:** C<sub>9</sub>H<sub>18</sub>O<sub>2</sub>
- **CAS No:** NA
- **Synonyms:** Ethyl heptanoate; Heptanoic acid ethyl ester; Ethyl n-heptanoate
- **Recommended Use:** Used as a fragrance and flavoring ingredient, imparting fruity, pineapple, and wine-like notes; also used as an intermediate in organic synthesis..

### Section 2: Hazards Identification

- **Classification (GHS):** Flammable liquids (Category 3); Skin irritation (Category 2); Eye irritation (Category 2A); Hazardous to aquatic environment (Category 3).
- **Signal Word:** Warning

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• **Hazard Statements:**

- Flammable liquid and vapor.
- Causes skin and eye irritation.
- Harmful to aquatic life with long lasting effects.
- Avoid release to the environment.
- Keep away from heat/sparks/open flames. No smoking.
- Wear protective gloves/eye protection.
- IF ON SKIN or IN EYES: Rinse cautiously with water; seek medical advice if irritation persists.
- Harmful if swallowed
- Causes skin irritation and serious eye irritation
- Combustible liquid
- Keep away from heat/sparks/open flames. No smoking
- Wear protective gloves/eye protection
- IF ON SKIN or IN EYES: Rinse cautiously with water; seek medical advice if irritation persists

## Section 3: Composition / Information on Ingredients

- **Concentration:** 100%

## Section 4: First Aid Measures

- **Inhalation:** Remove to fresh air. If symptoms develop, seek medical attention.

- **Skin Contact:** Wash with plenty of soap and water. Remove contaminated clothing. Seek medical advice if irritation persists.
- **Eye Contact:** Rinse cautiously with water for several minutes. Remove contact lenses if present. Continue rinsing. Seek medical attention if irritation persists.
- **Ingestion:** Rinse mouth. Do NOT induce vomiting. Seek medical advice if feeling unwell.

## Section 5: Fire-Fighting Measures

- **Suitable Extinguishing Media:** Dry chemical, foam, carbon dioxide; water spray.
- **Specific Hazards:** Combustible liquid; emits toxic fumes of carbon oxides under fire conditions.
- **Protective Equipment:** Firefighters should wear self-contained breathing apparatus and protective clothing.

## Section 6: Accidental Release Measures

- **Personal Precautions:** Use personal protective equipment. Avoid breathing vapors. Ensure adequate ventilation. Eliminate ignition sources.
- **Environmental Precautions:** Prevent entry into drains and waterways.
- **Cleanup Methods:** Absorb with inert material. Collect in suitable container for disposal.

## Section 7: Handling and Storage

- **Handling:** Avoid inhalation of vapors and contact with skin/eyes. Use with adequate ventilation. Keep away from ignition sources.
- **Storage:** Keep container tightly closed. Store in a cool, dry, well-ventilated place away from heat and oxidizing agents.

## Section 8: Exposure Controls / Personal Protection

- **Exposure Limits:** ACGIH TLV 50 ppm TWA; OSHA PEL not established.
- **Engineering Controls:** Provide adequate ventilation and local exhaust if needed.
- **Personal Protective Equipment:** Chemical-resistant gloves, safety goggles, protective clothing. Respirator if ventilation is inadequate.

## Section 9: Physical and Chemical Properties

- **Appearance:** Colorless liquid.
- **Odor:** Fruity, pineapple, and cognac-like odor.
- **Boiling Point:** 190 °C
- **Flash Point:** 85 °C (closed cup)
- **Solubility:** Insoluble in water; soluble in ethanol, ether, and organic solvents.
- **Molecular Weight:** 158.24 g/mol.

## Section 10: Stability and Reactivity

- **Stability:** Stable under normal conditions.
- **Incompatible Materials:** Strong oxidizing agents.
- **Hazardous Decomposition Products:** Carbon oxides under fire conditions.

## Section 11: Toxicological Information

- **Routes of Exposure:** Inhalation, ingestion, skin and eye contact.
- **Acute Effects:** Harmful if swallowed; causes skin and eye irritation; may cause respiratory irritation.
- **Chronic Effects:** Prolonged or repeated exposure may cause dermatitis and liver/kidney effects.

## Section 12: Ecological Information

- **Ecotoxicity:** May be harmful to aquatic life in high concentrations.
- **Persistence and Degradability:** Expected to be biodegradable.
- **Bioaccumulative Potential:** Low to moderate potential.

## Section 13: Disposal Considerations

- Dispose of contents/container in accordance with local/regional/national regulations. Do not release into the environment.

## Section 14: Transport Information

- **UN Number:** Not regulated
- **Proper Shipping Name:** Ethyl Heptoate
- **Hazard Class:** Not applicable
- **Packing Group:** Not applicable

## Section 15: Regulatory Information

- Complies with Indian chemical safety regulations and listed under international chemical inventories.
- Classified as hazardous substance as per GHS.

## Section 16: Other Information

- **Disclaimer:** The above information is believed to be correct but does not claim to be exhaustive. Users are responsible for verifying suitability under actual conditions of use. **Triveni chemicals** disclaims any liability for damage resulting from handling or contact.

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